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AMENDMENT TO THE CLAIMS:

The following claim set replaces all prior versions, and listings, of claims in the application:

- (currently amended) A method <u>for making a composite injection molded product</u> which includes primary and secondary resin molding products, the method <u>comprising</u>; of combined injection molding for shaping a a combined injection molding product by forming, through injection,
 - (a) injecting a molten secondary resin molding product through an injection gate and into a mold cavity in which (2) enter a primary resin molding product is located so as to form a secondary resin molding product adhered to primary resin molding product, the secondary resin product having one or more ribs or bosses spaced from the injection gate and extending outwardly from the secondary resin molding product, and
 - (b) applying (1), which comprises applying-a compression pressure on the e secondary resin molding product while the secondary resin is molten, the compression pressure being applied locally onto an end of at least one of the ribs or bosses so as to improve adhesion between the primary and secondary resin molding products upon solidification of the secondary resin. (2) side, to thereby improve adhesion between the primary rosin molding product (1) and the secondary resin molding product (2) and air tightness therebetween, characterized in that portions at which the secondary resin product (2) is united with the primary rosin molding product (1) with poor adhesion are compressed selectively and locally.

2.-4. (canceled)

 (currently amended) The method of combined injection molding as described in claim 1, wherein the secondary resin molding product includes multiple ribs or SEITOH et al Serial No. 10/523,524 February 24, 2009

bosses, and wherein step (b) includes applying local pressure on one of the ribs or bosses that is dimensionally spaced farthest , in the case where the secondary resin molding product (2) has a portion (8) located a long distance from a secondary resin gate (7), the portion located a long distance from the injection secondary resin-gate through which the secondary resin is injected. (7) is locally compressed.

- 6. (currently amended) The method ef combined injection molding as described in any one of claims 1 to 5 claim 1, wherein step (b) includes starting the application of local compression pressure at a the starting time that is of pressing is within elapse of 20 seconds of surface hardening time after the injection gate is sealed by gate sealing time of the secondary resin.
- 7. (withdrawn/currently amended) An injection mold for forming a composite injection molded product, the mold comprising a mold cavity for accepting therein a primary resin molding product and to allow a remainder of the mold cavity to be filled with a molten secondary resin to form the secondary resin molding product adhered to the primary resin molding product, the mold cavity having a region corresponding to at least one rib or boss of the secondary resin molding product which extends outwardly therefrom, an injection gate to allow molten secondary resin to be injected into the mold cavity, and pressing means which is for use with the method of combined injection molding as described in any one of claims 1 to 5 and which has a local pressing means (6) for selectively and locally applying a compression pressure at an end of one of the ribs or bosses so as to improve adhesion between the primary and secondary resin molding products upon solidification of the secondary resin. compressing portions at which the secondary resin molding product (2) is united with the primary resin molding product (1) with poor adhesion.

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8. (withdrawn/currently amended) An injection mold-which is for use with the method of combined injection molding-as described in claim 7, wherein the pressing means includes an ejector pin for ejecting the composite injection molded product from the mold cavity. 6-and which has a local pressing means (6) for selectively and locally compressing portions at which the secondary recin molding product (2) is united with the primary resin molding product (1) with poor adhesion.